

Fig. 1.13

However, if a two-force member is loaded axially, but eccentrically as shown in Fig. 1.14a, we find from the conditions of equilibrium of the portion of member shown in Fig. 1.14b that the internal forces in a given section must be equivalent to a force $\mathbf{P}$ applied at the centroid of the section and a couple $\mathbf{M}$ of moment $M=P d$. The distribution of forces-and, thus, the corresponding distribution of stresses-cannot be uniform. Nor can the distribution of stresses be symmetric as shown in Fig. 1.11. This point will be discussed in detail in Chap. 4.

### 1.6. SHEARING STRESS

The internal forces and the corresponding stresses discussed in Secs. 1.2 and 1.3 were normal to the section considered. A very different type of stress is obtained when transverse forces $\mathbf{P}$ and $\mathbf{P}^{\prime}$ are applied to a member $A B$ (Fig. 1.15). Passing a section at $C$ between the points of application of the two forces (Fig. 1.16a), we obtain the diagram of portion $A C$ shown in Fig. 1.16b. We conclude that internal forces must exist in the plane of the section, and that their resultant is equal to $\mathbf{P}$. These elementary internal forces are called shearing forces, and the magnitude $P$ of their resultant is the shear in the section. Dividing the shear


Fig. 1.15


Fig. 1.14


Fig. 1.16
$P$ by the area $A$ of the cross section, we obtain the average shearing stress in the section. Denoting the shearing stress by the Greek letter $\mathbf{t}$ (tau), we write

$$
\begin{equation*}
\mathbf{t}_{\mathrm{ave}}=\frac{P}{A} \tag{1.8}
\end{equation*}
$$

It should be emphasized that the value obtained is an average value of the shearing stress over the entire section. Contrary to what we said earlier for normal stresses, the distribution of shearing stresses across the section cannot be assumed uniform. As you will see in Chap. 6, the actual value $\mathbf{t}$ of the shearing stress varies from zero at the surface of the member to a maximum value $\mathbf{t}_{\text {max }}$ that may be much larger than the average value $\mathbf{t}_{\text {ave }}$.


Fig. 1.17 Cutaway view of a connection with a bolt in shear.

Shearing stresses are commonly found in bolts, pins, and rivets used to connect various structural members and machine components (Fig. 1.17). Consider the two plates $A$ and $B$, which are connected by a bolt $C D$ (Fig. 1.18). If the plates are subjected to tension forces of magnitude $F$, stresses will develop in the section of bolt corresponding to the plane $E E^{\prime}$. Drawing the diagrams of the bolt and of the portion located above the plane $E E^{\prime}$ (Fig. 1.19), we conclude that the shear $P$ in the section is equal to $F$. The average shearing stress in the section is obtained, according to formula (1.8), by dividing the shear $P=F$ by the area $A$ of the cross section:

$$
\begin{equation*}
\mathbf{t}_{\mathrm{ave}}=\frac{P}{A}=\frac{F}{A} \tag{1.9}
\end{equation*}
$$



Fig. 1.18


Fig. 1.19


Fig. 1.20

The bolt we have just considered is said to be in single shear. Different loading situations may arise, however. For example, if splice plates $C$ and $D$ are used to connect plates $A$ and $B$ (Fig. 1.20), shear will take place in bolt $H J$ in each of the two planes $K K^{\prime}$ and $L L^{\prime}$ (and similarly in bolt $E G$ ). The bolts are said to be in double shear. To determine the average shearing stress in each plane, we draw free-body diagrams of bolt $H J$ and of the portion of bolt located between the two planes (Fig. 1.21). Observing that the shear $P$ in each of the sections is $P=F / 2$, we conclude that the average shearing stress is

$$
\begin{equation*}
\mathbf{t}_{\mathrm{ave}}=\frac{P}{A}=\frac{F / 2}{A}=\frac{F}{2 A} \tag{1.10}
\end{equation*}
$$

### 1.7. BEARING STRESS IN CONNECTIONS

Bolts, pins, and rivets create stresses in the members they connect, along the bearing surface, or surface of contact. For example, consider again the two plates $A$ and $B$ connected by a bolt $C D$ that we have discussed in the preceding section (Fig. 1.18). The bolt exerts on plate $A$ a force $\mathbf{P}$ equal and opposite to the force $\mathbf{F}$ exerted by the plate on the bolt (Fig. 1.22). The force $\mathbf{P}$ represents the resultant of elementary forces distributed on the inside surface of a half-cylinder of diameter $d$ and of length $t$ equal to the thickness of the plate. Since the distribution of these forces-and of the corresponding stresses-is quite complicated, one uses in practice an average nominal value $\boldsymbol{s}_{b}$ of the stress, called the bearing stress, obtained by dividing the load $P$ by the area of the rectangle representing the projection of the bolt on the plate section (Fig. 1.23). Since this area is equal to $t d$, where $t$ is the plate thickness and $d$ the diameter of the bolt, we have

$$
\begin{equation*}
\mathbf{s}_{b}=\frac{P}{A}=\frac{P}{t d} \tag{1.11}
\end{equation*}
$$


(a)

(b)

Fig. 1.21

### 1.8. APPLICATION TO THE ANALYSIS AND DESIGN OF SIMPLE STRUCTURES

We are now in a position to determine the stresses in the members and connections of various simple two-dimensional structures and, thus, to design such structures.

As an example, let us return to the structure of Fig. 1.1 that we have already considered in Sec. 1.2 and let us specify the supports and connections at $A, B$, and $C$. As shown in Fig. 1.24, the $20-\mathrm{mm}$-diameter $\operatorname{rod} B C$ has flat ends of $20 \times 40-\mathrm{mm}$ rectangular cross section, while boom $A B$ has a $30 \times 50-\mathrm{mm}$ rectangular cross section and is fitted with a clevis at end $B$. Both members are connected at $B$ by a pin from which the $30-\mathrm{kN}$ load is suspended by means of a U-shaped bracket. Boom $A B$ is supported at $A$ by a pin fitted into a double bracket, while $\operatorname{rod} B C$ is connected at $C$ to a single bracket. All pins are 25 mm in diameter.


Fig. 1.24

a. Determination of the Normal Stress in Boom AB and Rod $B C$. As we found in Secs. 1.2 and 1.4, the force in $\operatorname{rod} B C$ is $F_{B C}=50 \mathrm{kN}$ (tension) and the area of its circular cross section is $A=314 \times 10^{-6} \mathrm{~m}^{2}$; the corresponding average normal stress is $\boldsymbol{s}_{B C}=+159 \mathrm{MPa}$. However, the flat parts of the rod are also under
tension and at the narrowest section, where a hole is located, we have

$$
A=(20 \mathrm{~mm})(40 \mathrm{~mm}-25 \mathrm{~mm})=300 \times 10^{-6} \mathrm{~m}^{2}
$$

The corresponding average value of the stress, therefore, is

$$
\left(\boldsymbol{s}_{B C}\right)_{\text {end }}=\frac{P}{A}=\frac{50 \times 10^{3} \mathrm{~N}}{300 \times 10^{-6} \mathrm{~m}^{2}}=167 \mathrm{MPa}
$$

Note that this is an average value; close to the hole, the stress will actually reach a much larger value, as you will see in Sec. 2.18. It is clear that, under an increasing load, the rod will fail near one of the holes rather than in its cylindrical portion; its design, therefore, could be improved by increasing the width or the thickness of the flat ends of the rod.

Turning now our attention to boom $A B$, we recall from Sec. 1.2 that the force in the boom is $F_{A B}=40 \mathrm{kN}$ (compression). Since the area of the boom's rectangular cross section is $A=30 \mathrm{~mm} \times$ $50 \mathrm{~mm}=1.5 \times 10^{-3} \mathrm{~m}^{2}$, the average value of the normal stress in the main part of the rod, between pins $A$ and $B$, is

$$
\boldsymbol{s}_{A B}=-\frac{40 \times 10^{3} \mathrm{~N}}{1.5 \times 10^{-3} \mathrm{~m}^{2}}=-26.7 \times 10^{6} \mathrm{~Pa}=-26.7 \mathrm{MPa}
$$

Note that the sections of minimum area at $A$ and $B$ are not under stress, since the boom is in compression, and, therefore, pushes on the pins (instead of pulling on the pins as rod $B C$ does).
b. Determination of the Shearing Stress in Various Connections. To determine the shearing stress in a connection such as a bolt, pin, or rivet, we first clearly show the forces exerted by the various members it connects. Thus, in the case of pin $C$ of our example (Fig. $1.25 a$ ), we draw Fig. $1.25 b$, showing the $50-\mathrm{kN}$ force exerted by member $B C$ on the pin, and the equal and opposite force exerted by the bracket. Drawing now the diagram of the portion of the pin located below the plane $D D^{\prime}$ where shearing stresses occur (Fig. 1.25c), we conclude that the shear in that plane is $P=50 \mathrm{kN}$. Since the crosssectional area of the pin is

$$
A=\mathbf{p} r^{2}=\mathbf{p}\left(\frac{25 \mathrm{~mm}}{2}\right)^{2}=\mathbf{p}\left(12.5 \times 10^{-3} \mathrm{~m}\right)^{2}=491 \times 10^{-6} \mathrm{~m}^{2}
$$

we find that the average value of the shearing stress in the pin at $C$ is

$$
\mathbf{t}_{\mathrm{ave}}=\frac{P}{A}=\frac{50 \times 10^{3} \mathrm{~N}}{491 \times 10^{-6} \mathrm{~m}^{2}}=102 \mathrm{MPa}
$$

Considering now the pin at $A$ (Fig. 1.26), we note that it is in double shear. Drawing the free-body diagrams of the pin and of the portion of pin located between the planes $D D^{\prime}$ and $E E^{\prime}$ where shearing stresses occur, we conclude that $P=20 \mathrm{kN}$ and that

$$
\mathbf{t}_{\mathrm{ave}}=\frac{P}{A}=\frac{20 \mathrm{kN}}{491 \times 10^{-6} \mathrm{~m}^{2}}=40.7 \mathrm{MPa}
$$


(a)

(b)
(c)

Fig. 1.25

(a)

(b)

(c)

Fig. 1.26

(a)

(b)

(c)

Fig. 1.27
nal forces and couples. This will require the drawing of one or several
free-body diagrams, as was done in Sec. 1.2, from which you will write equilibrium equations. These equations can be solved for the unknown forces, from which the required stresses and deformations will be computed.

After the answer has been obtained, it should be carefully checked. Mistakes in reasoning can often be detected by carrying the units through your computations and checking the units obtained for the answer. For example, in the design of the rod discussed in Sec. 1.4, we found, after carrying the units through our computations, that the required diameter of the rod was expressed in millimeters, which is the correct unit for a dimension; if another unit had been found, we would have known that some mistake had been made.

Errors in computation will usually be found by substituting the numerical values obtained into an equation which has not yet been used and verifying that the equation is satisfied. The importance of correct computations in engineering cannot be overemphasized.

### 1.10. NUMERICAL ACCURACY

The accuracy of the solution of a problem depends upon two items: (1) the accuracy of the given data and (2) the accuracy of the computations performed.

The solution cannot be more accurate than the less accurate of these two items. For example, if the loading of a beam is known to be $75,000 \mathrm{lb}$ with a possible error of 100 lb either way, the relative error which measures the degree of accuracy of the data is

$$
\frac{100 \mathrm{lb}}{75,000 \mathrm{lb}}=0.0013=0.13 \%
$$

In computing the reaction at one of the beam supports, it would then be meaningless to record it as $14,322 \mathrm{lb}$. The accuracy of the solution cannot be greater than $0.13 \%$, no matter how accurate the computations are, and the possible error in the answer may be as large as $(0.13 / 100)(14,322 \mathrm{lb}) \approx 20 \mathrm{lb}$. The answer should be properly recorded as $14,320 \pm 20 \mathrm{lb}$.

In engineering problems, the data are seldom known with an accuracy greater than $0.2 \%$. It is therefore seldom justified to write the answers to such problems with an accuracy greater than 0.2 percent. A practical rule is to use 4 figures to record numbers beginning with a " 1 " and 3 figures in all other cases. Unless otherwise indicated, the data given in a problem should be assumed known with a comparable degree of accuracy. A force of 40 lb , for example, should be read 40.0 lb , and a force of 15 lb should be read 15.00 lb .

Pocket calculators and computers are widely used by practicing engineers and engineering students. The speed and accuracy of these devices facilitate the numerical computations in the solution of many problems. However, students should not record more significant figures than can be justified merely because they are easily obtained. As noted above, an accuracy greater than $0.2 \%$ is seldom necessary or meaningful in the solution of practical engineering problems.


## SAMPLE PROBLEM 1.1

In the hanger shown, the upper portion of link $A B C$ is $\frac{3}{8} \mathrm{in}$. thick and the lower portions are each $\frac{1}{4}$ in. thick. Epoxy resin is used to bond the upper and lower portions together at $B$. The pin at $A$ is of $\frac{3}{8}$-in. diameter while a $\frac{1}{4}$-in.-diameter pin is used at $C$. Determine $(a)$ the shearing stress in pin $A$, $(b)$ the shearing stress in pin $C,(c)$ the largest normal stress in link $A B C,(d)$ the average shearing stress on the bonded surfaces at $B,(e)$ the bearing stress in the link at $C$.

## SOLUTION

Free Body: Entire Hanger. Since the link $A B C$ is a two-force member, the reaction at $A$ is vertical; the reaction at $D$ is represented by its components $\mathrm{D}_{x}$ and $\mathrm{D}_{y}$. We write

$$
\begin{array}{r}
+\left\lceil\Sigma M_{D}=0: \quad(500 \mathrm{lb})(15 \mathrm{in} .)-F_{A C}(10 \mathrm{in} .)=0\right. \\
F_{A C}=+750 \mathrm{lb} \quad F_{A C}=750 \mathrm{lb} \quad \text { tension }
\end{array}
$$

a. Shearing Stress in Pin A. Since this $\frac{3}{8}$-in.-diameter pin is in single shear, we write

$$
\mathbf{t}_{A}=\frac{F_{A C}}{A}=\frac{750 \mathrm{lb}}{\frac{1}{4} \mathbf{p}(0.375 \mathrm{in} .)^{2}} \quad \mathbf{t}_{A}=6790 \mathrm{psi}
$$

b. Shearing Stress in Pin C. Since this $\frac{1}{4}$-in.-diameter pin is in double shear, we write

$$
\mathbf{t}_{C}=\frac{\frac{1}{2} F_{A C}}{A}=\frac{375 \mathrm{lb}}{\frac{1}{4} \mathbf{p}(0.25 \mathrm{in} .)^{2}} \quad \mathbf{t}_{C}=7640 \mathrm{psi}
$$

c. Largest Normal Stress in Link $A B C$. The largest stress is found where the area is smallest; this occurs at the cross section at $A$ where the $\frac{3}{8}$-in. hole is located. We have

$$
\mathbf{s}_{A}=\frac{F_{A C}}{A_{\text {net }}}=\frac{750 \mathrm{lb}}{\left(\frac{3}{8} \mathrm{in} .\right)(1.25 \mathrm{in} .-0.375 \mathrm{in} .)}=\frac{750 \mathrm{lb}}{0.328 \mathrm{in}^{2}} \quad \mathbf{s}_{A}=2290 \mathrm{psi}
$$

d. Average Shearing Stress at B. We note that bonding exists on both sides of the upper portion of the link and that the shear force on each side is $F_{1}=(750 \mathrm{lb}) / 2=375 \mathrm{lb}$. The average shearing stress on each surface is thus

$$
\mathbf{t}_{B}=\frac{F_{1}}{A}=\frac{375 \mathrm{lb}}{(1.25 \mathrm{in} .)(1.75 \mathrm{in} .)} \quad \mathbf{t}_{B}=171.4 \mathrm{psi}
$$

e. Bearing Stress in Link at $C$. For each portion of the link, $F_{1}=375 \mathrm{lb}$ and the nominal bearing area is $(0.25 \mathrm{in}).(0.25 \mathrm{in})=.0.0625 \mathrm{in}^{2}$.

$$
\mathbf{s}_{b}=\frac{F_{1}}{A}=\frac{375 \mathrm{lb}}{0.0625 \mathrm{in}^{2}} \quad \mathbf{s}_{b}=6000 \mathrm{psi}
$$




## SAMPLE PROBLEM 1.2

The steel tie bar shown is to be designed to carry a tension force of magnitude $P=120 \mathrm{kN}$ when bolted between double brackets at $A$ and $B$. The bar will be fabricated from $20-\mathrm{mm}$-thick plate stock. For the grade of steel to be used, the maximum allowable stresses are: $\mathbf{s}=175 \mathrm{MPa}, \mathbf{t}=100 \mathrm{MPa}, \mathbf{s}_{b}=$ 350 MPa . Design the tie bar by determining the required values of $(a)$ the diameter $d$ of the bolt, (b) the dimension $b$ at each end of the bar, (c) the dimension $h$ of the bar.

## SOLUTION

a. Diameter of the Bolt. Since the bolt is in double shear, $F_{1}=$ $\frac{1}{2} P=60 \mathrm{kN}$.

$$
\mathbf{t}=\frac{F_{1}}{A}=\frac{60 \mathrm{kN}}{\frac{1}{4} \mathbf{p} d^{2}} \quad 100 \mathrm{MPa}=\frac{60 \mathrm{kN}}{\frac{1}{4} \mathbf{p} d^{2}} \quad d=27.6 \mathrm{~mm}
$$

$$
\text { We will use } \quad d=28 \mathrm{~mm}
$$

At this point we check the bearing stress between the $20-\mathrm{mm}$-thick plate and the $28-\mathrm{mm}$-diameter bolt.

$$
\mathbf{t}_{b}=\frac{P}{t d}=\frac{120 \mathrm{kN}}{(0.020 \mathrm{~m})(0.028 \mathrm{~m})}=214 \mathrm{MPa}<350 \mathrm{MPa} \quad \mathrm{OK}
$$

b. Dimension $b$ at Each End of the Bar. We consider one of the end portions of the bar. Recalling that the thickness of the steel plate is $t=20 \mathrm{~mm}$ and that the average tensile stress must not exceed 175 MPa , we write

$$
\begin{array}{r}
\mathbf{s}=\frac{\frac{1}{2} P}{t a} \quad 175 \mathrm{MPa}=\frac{60 \mathrm{kN}}{(0.02 \mathrm{~m}) a} \quad a=17.14 \mathrm{~mm} \\
b=d+2 a=28 \mathrm{~mm}+2(17.14 \mathrm{~mm}) \quad b=62.3 \mathrm{~mm}
\end{array}
$$

$c$. Dimension $h$ of the Bar. Recalling that the thickness of the steel plate is $t=20 \mathrm{~mm}$, we have

$$
\mathbf{s}=\frac{P}{t h} \quad 175 \mathrm{MPa}=\frac{120 \mathrm{kN}}{(0.020 \mathrm{~m}) h} \quad h=34.3 \mathrm{~mm}
$$

We will use $h=35 \mathrm{~mm}$

