



# **Dental Material**

# Polymerization and crosslinking reaction

# M.Sc Sadiq Almayali

Lec. 2

الكورس الثاني

### Polymers

#### **Polymerization**

It is a process in which small molecules, called monomers, combine chemically to produce a very large molecule, called a polymer.

#### **Types of polymerization reaction**

- 1. Condensation polymerization.
- 2. Addition polymerization.

**1. Condensation polymerization:** usually more than one type of monomer is used. The condensation reaction progress by the same mechanism as chemical reaction between two or more simple molecules. The reaction produces by-products such as water, halogen acids and ammonia or alcohol.



#### 2. Addition polymerization:

- involves the joining of monomer molecules to form polymers chain. In this type of reaction, no by-product is obtained.
- most dental resins are polymerized by additional polymerization.



#### The additional reaction take place in 3 stages:

- 1. Induction stage
- 2. Propagation stage
- 3. Termination stage

#### **1. Induction stage (initiation)**

- Induction or initiation period is the time during which the molecules of the initiator become activated and start to transfer the energy to the monomer.
- Any impurity present increases the length of this period.
- The higher the temperature, the shorter is the length of the induction period.
- There are three induction systems for dental resins:
  - 1. Heat activation
  - 2. Chemical activation
  - 3. Light activation

#### 2. Propagation stage

• the reactions continue with evolution of heat until all the monomer has been changed to polymer.

**3. Termination stage:** The growing chain is stopped. Termination occurs when monomer units are finished by reaction.

**Inhibitor:** it is chemical material added to prevent or delay polymerization during storage and to provide enough working time like **hydroquinone**.

#### The following factors inhibit the polymerization:

- 1. Any <u>impurity</u> in the monomer that can react with activated growing chain.
- 2. The addition of <u>hydroquinone</u> to the monomer.
- 3. Oxygen also inhibit the polymerization.

**Plasticizer:** these are substance added to the resins to:

- 1. Decrease the brittleness of the polymer.
- 2. Increase the solubility of the polymer.
- 3. It decreases strength, hardness and softening point so it is used to prepare flexible polymer.



## **Cross linking reaction**

The formation of chemical bonds or bridges between the polymer chains is referred to as cross-linking.

• Cross-linking increases rigidity and decreases solubility and water sorption.



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