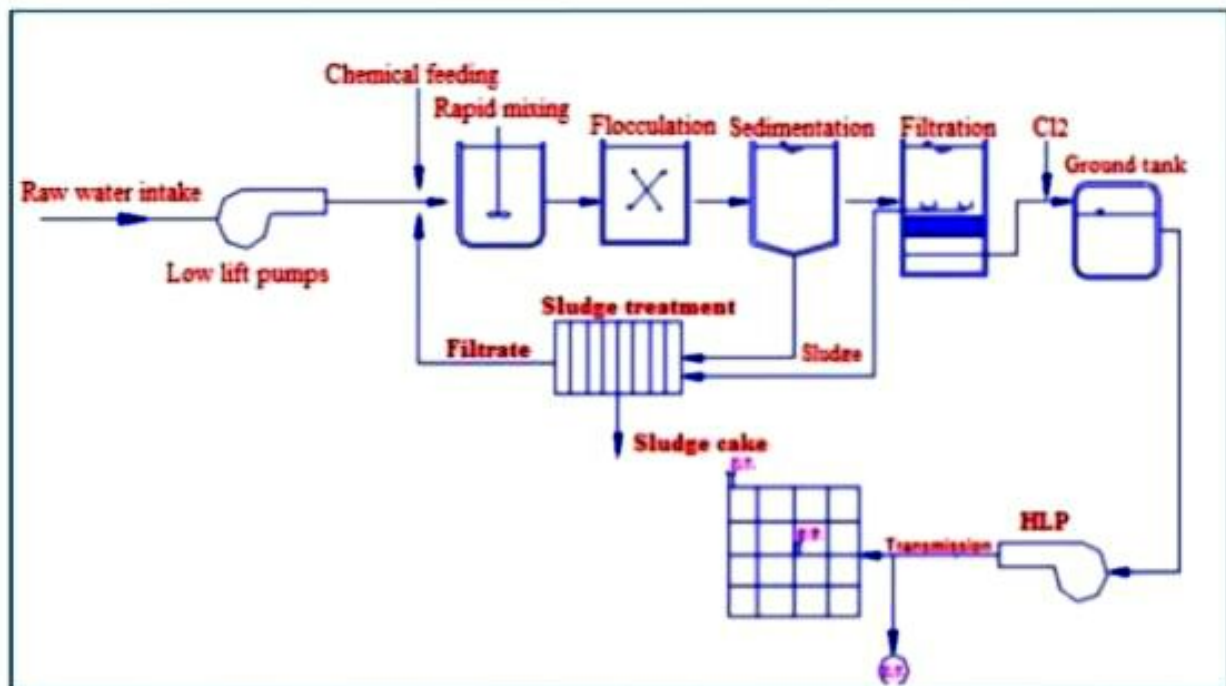
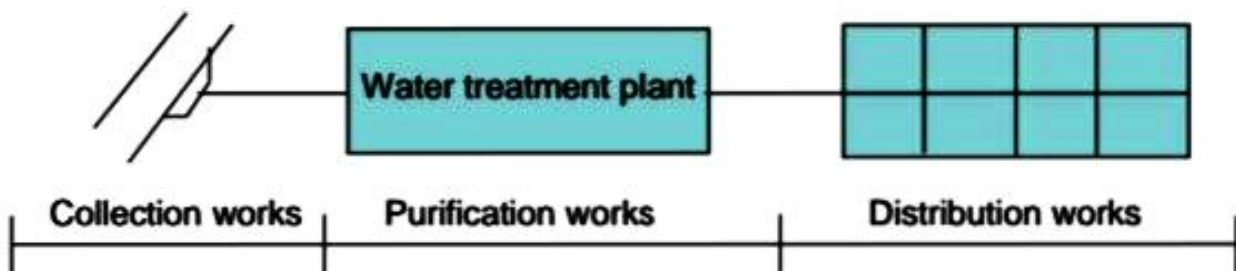


## Water supply works

**Water supply works consists of three main stages:**

- 1- Collection works.
- 2- Purification works.
- 3- Distribution works.



### **Collection works for surface water**

**Collection works consist of:**

- 1- Intake and intake conduit.
- 2- Sump.
- 3- Low lift pumps.

It is the destabilization of colloids by addition of chemicals that neutralize the negative charges

**Kind of coagulants**

1- Hydrous aluminum sulfate (Alum)  $Al_2(SO_4)_3 \cdot 18H_2O$

- easy to use
- cheap
- available

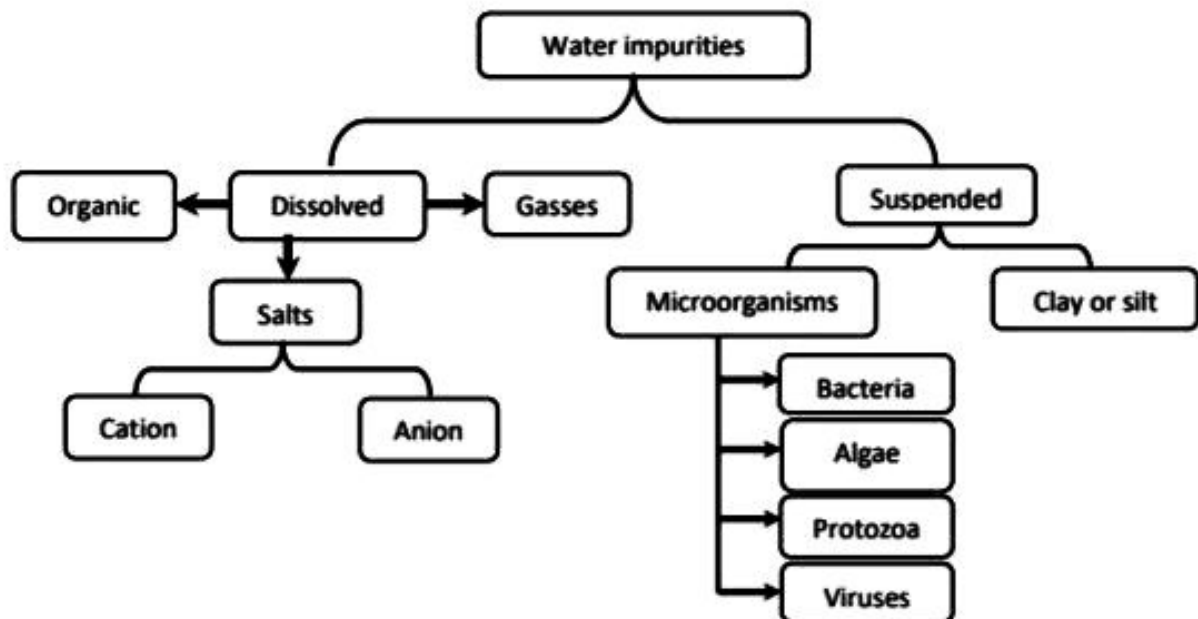
2- Ferrous sulfate  $Fe_2(SO_4)_3$

3- Ferric sulfate  $Fe(SO_4) \cdot 7H_2O$

4- Ferric chloride  $FeCl_3$

**Polymers:** it is molecule consist of a series of chemical unit held together by covalent bond.

**Water impurities:**



**Colloidal particles:** it is small particles floated or suspended in water have small size ( $10 \mu, 1\mu, 0.1 \mu$ )

Note: ( $\mu = 1 * 10^{-3} mm$ )

**Methods of feeding coagulant:**

**1- Dry feeding:** (powder or granular)

**Advantages:**

1- Control the added dose.

**Disadvantages:**

1- Needs of a good aerated place to store.

2- Arch action.

3- Non homogeneous solution.

**2- Wet feeding:**

**Advantages:**

1- Homogeneous solution.

**Disadvantage:**

1- It needs mechanical maintenance.

2- Construction of alum solution preparation tanks.

**Factors affect the coagulation efficiency**

1. pH of raw water and temperature.

2. Mixing.

3. Coagulant type.

4. Feeding method (dry – wet).

**Mixing coagulant**

**Purpose:**

Distribute the coagulant uniformly in raw water.

1- Injection the solution of the coagulant in the delivery pipe of the low lift pump.

2- Adding the coagulant solution in a venture so that the turbulence which occurs mixes the coagulant with water.

3- Using flash mixing tank.

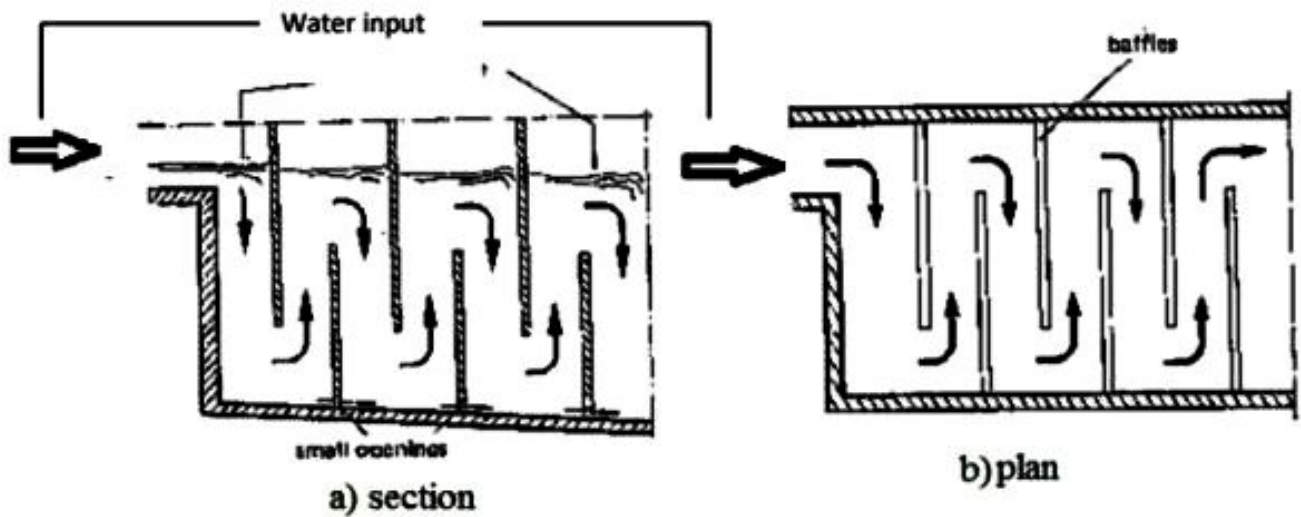
**Mixing method**

**1) static (hydraulic) mixing**

- economic (not need to mechanical or electrical power)

- The concentration level of coagulant is decrease when the water nearest to out flow because of head losses (0.5–1 m).

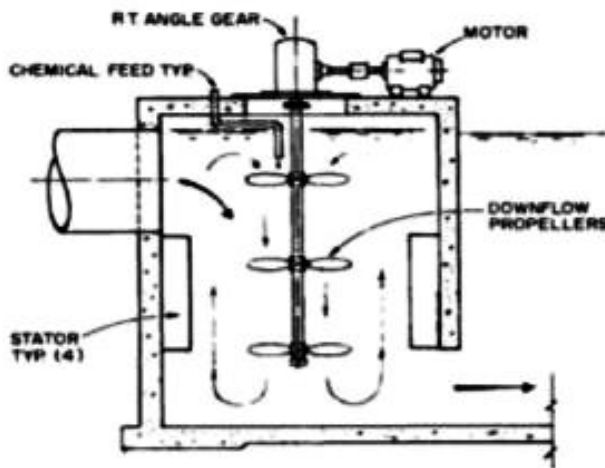
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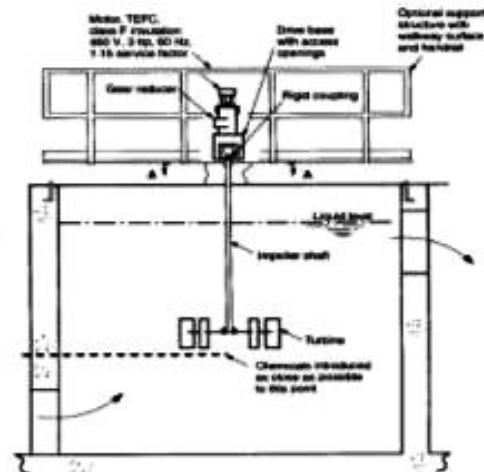
Hydraulic mixing in coagulation tank.

### 3. Mechanical mixing

Using impeller or turbine for mixing coagulant material

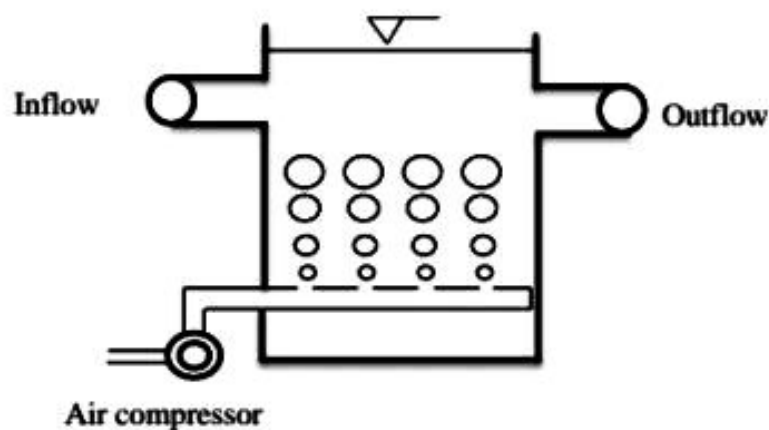


Propeller-type mechanical flash



Turbine-type mechanical flash

### 3- Air mixing



**Design criteria:**

- retention time =  $T = ( 60 - 120 )$  sec
- depth =  $( 1 - 3 )$  m
- Diameter  $\leq 35$  m
- No. of tanks  $\geq 1$
- Speed of impeller =  $( 100 - 300 )$  R.P.M
- Volume =  $Qd \times T$
- Power required = 2–5 kw for each  $1 \text{ m}^3/\text{min}$

Power input in mixing and flocculation is frequency expressed in terms of the mean velocity  $G$  ( $1/T$ ) ( $\text{sec}^{-1}$ )

$$G = \sqrt{\frac{P}{\mu v}}$$

Where:

G: gradient velocity

P: the power dissipated (watt, watt =  $\frac{N.M}{\text{sec}}$ )

$\mu$ : the absolute viscosity ( $\frac{N.\text{sec}}{m^2}$ )

v: volume to which power is applied ( $m^3$ ).

GT= 30000–60000

**Example** Design a rapid mixing unit (mechanical) for a discharge of 5 mgd. What is the total amount of Alum if the dose is 50 mg/L?  $G = 300 \text{ sec}^{-1}$ ,  $T = 60 \text{ sec}$  and  $\mu = 1.027 * 10^{-3} \frac{N \cdot \text{sec}}{m^2}$

**Solution**

Vol. =  $Q * D.T.$ , assume  $D.T. = 1 \text{ min}$

$$Q = 5 * 10^6 \frac{\text{gal.}}{\text{day}} * 3.78 \frac{\text{L}}{\text{gal.}} * \frac{m^3}{1000 \text{ L}} = 18900 \text{ m}^3/\text{day}$$

$$Q_d = 18900 * 1.1 = 20790 \text{ m}^3/\text{day}$$

$$\text{vol.} = 20790 \frac{m^3}{\text{day}} * \frac{\text{day}}{1440 \text{ min}} * 1 \text{ min} = 14.44 \text{ m}^3$$

Use two units (basin)-cubic shape

$$\text{Volume of one tank} = 14.44/2 = 7.22 \text{ m}^3$$

$$D = \sqrt[3]{7.22} = 1.933 \text{ m}$$

$$G = \sqrt{\frac{P}{\mu v}}$$

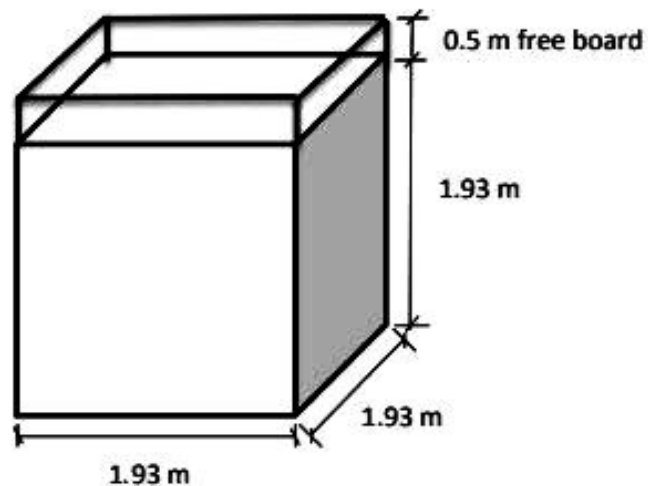
$$P = 90000 * 7.22 * 1.027 * 10^{-3} = 667.35 \text{ watt} = \frac{667.35}{745.7} = 0.89 \text{ hp}$$

$$\text{Alum dose} = 50 \frac{\text{mg}}{\text{L}} * \frac{1000 \text{ L}}{m^3} * \frac{\text{gm}}{1000 \text{ mg}} = 50 \frac{\text{gm}}{m^3}$$

Total alum quantity =  $Q * \text{dose}$

$$\text{Total quantity} = 20790 \frac{m^3}{\text{day}} * 50 \frac{\text{gm}}{m^3} = 1039500 \frac{\text{gm}}{\text{day}} = 1039.5 \text{ kg/day}$$

Use 2 cubic tank as coagulation tank as shown in figure



Ex: Design a rapid mixing unit (mechanical) for a discharge of 5 mgd. What is the total amount of alum if the dose is 50  $\frac{mg}{l}$ ?  $G = 300 \text{ sec}^{-1}$ ,  $T = 60 \text{ sec}$  and  $\mu = 1.027 \times 10^{-3} \frac{N \cdot \text{sec}}{m^2}$  and assume  $L = 1.5 \text{ W}$ ?

Solution

$$Q = 5 \text{ mgd}$$

$$= 5000000 \frac{\cancel{\text{gal}}}{\cancel{\text{d}}} \cdot 3.78 \frac{\cancel{\text{L}}}{\cancel{\text{gal}}} \cdot \frac{m^3}{1000 \cancel{\text{L}}} \cdot \frac{\cancel{\text{d}}}{24 \cancel{\text{hr}}} \cdot \frac{\cancel{\text{hr}}}{60 \times 60 \text{ sec}}$$

$$\therefore Q = 0.218 \frac{m^3}{\text{sec}}$$

$$Q = \frac{V}{t} \Rightarrow V = Q \times t$$

$$V = 0.218 \times 60 \text{ sec} \Rightarrow 13.125 m^3$$

assume  $n = 2$

$$\therefore V = \frac{13.125}{2} \Rightarrow V = 6.56 m^3$$

If cubic tank

$$V = d^3$$

$$6.56 = d^3$$

$$\therefore d = 1.87 m$$

If circular tank :

$$A = 3.28 \text{ m}^2$$

$$A = \frac{\pi}{4} d^2$$

$$3.28 = \frac{\pi}{4} d^2 \Rightarrow d = 2.04 \text{ m}$$

$$G = \sqrt{\frac{P}{\mu \cdot V}}$$

$$300 = \sqrt{\frac{P}{1.027 \times 10^3 \times 656}} \Rightarrow P = 606 \text{ watt}$$

- مطلوب السؤال الثاني هو: حساب كمية ليشب التي اذا كل لتر من الماء اتمام نضيف له 50 mg/L من ليشب.

$$\text{amount of alum} = Q \times \text{dose}$$

$$= 18900 \frac{\text{m}^3}{\text{d}} \times 50 \frac{\text{mg}}{\text{L}} \times \frac{1000 \text{ L}}{\text{m}^3} \times \frac{\text{mg}}{1000 \text{ mg}} \times \frac{\text{kg}}{1000 \text{ g}}$$
$$= 945 \text{ kg/d}$$



If rectangular tank:

from design criteria depth = (1-3) m

∴ assume depth = 2 m

$$V = A \times \text{depth}$$

$$6.56 = A \times 2 \Rightarrow A = 3.28 \text{ m}^2$$

$$L = 1.5 W \quad \text{--- (1)}$$

$$A = L \times W$$

$$A = 1.5 W \times W$$

$$A = 1.5 W^2$$

$$3.28 = 1.5 W^2$$

$$\therefore W \approx 1.5 \text{ m}$$

نقود ضا فضا ما ماعه (1) كعبار فيه

$$L = 1.5 \times 1.5$$

$$= 2.25 \text{ m}$$

$$\therefore d = 2 \text{ m}$$

$$W = 1.5 \text{ m}$$

$$L = 2.25 \text{ m}$$